

# CD-212

# CAPACITOR DISCHARGE STUD WELDER

## **DESCRIPTION**

The CD-212 is a state-of-the-art solid state capacitor discharge stud/pin welder. Its lightweight design increases portability but with the power to weld 1/4" diameter flanged studs.

The extremely short weld time of capacitor discharge process allows studs to be welded to material as thin as .015 without burn-through.

The unit is capable of welding mild steel, stainless and aluminum studs.

## **SPECIFICATIONS**

DIMENSIONS: 8-1/2"H x 9"W x 11-3/4"D

WEIGHT: 26 LBS.

MODE: CONTACT

STUD RANGE: 14 GA.-1/4"

WELD RATE: 12 STUDS/ MIN.

CAPACITANCE: 66,000 MFD

INPUT POWER: 110 VAC,60 Hz

20 AMPS

CHARGE RANGE: 45-200 VDC

#### **COMPONENTS**

ITEM	DESCRIPTION:	PART NO.
POWER SUPPLY	110 VAC 60 HZ	200-0015
POWER SUPPLY	<b>G</b> AP	200-0019
WELD GUN	L.D. B-COLLET	300-0100
WELD GUN	L.D. TAPER BASE	300-0101
WELD GUN	L.D. PRECISION	300-0102
WELD GUN	<b>G</b> AP	300-0700
WELD GUN	BANTAM C-2	300-0301
GROUND CABLE	#4 x 15' AND CLAMP	125-0100



#### **FEATURES**

- \* Designed and built in
  - U.S.A.
- \* Light Weight Aluminum
  - Cabinet
- \* Powder Coated
- \* Safety Fault Shut Down
- \* Recessed Control Panel
- \* Circuit Breaker Protection
- \* 3 Year Warranty on PCB

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