HYBROCO SALES INC

Countersink Bits

Single flute

Size	Shank Diameter	Overall Length
3/16”	3/16”	1-1/2”
1/4”	1/4”	2”
5/16”	1/4”	2”
3/8”	1/4”	2”
1/2”	1/4”	2”
5/8”	1/2”	2-3/4”
3/4”	1/2”	2-3/4”
7/8”	1/2”	2-3/4”
1”	1/2”	2-3/4”
1-1/4”	3/4”	3-3/8”
1-1/2”	3/4”	3-3/8”
2”	3/4”	3-3/8”

3-flute

Size	Shank Diameter	Shank Length	Overall Length
1/4”	3/16”	3/4”	1-1/2”
3/8”	1/4”	7/8”	1-3/4”
1/2”	3/8”	1”	2”
5/8”	3/8”	1”	2-1/4”
3/4”	1/2”	1-1/4”	2-5/8”
1”	1/2”	1-1/4”	3-1/2”
1-1/4”	3/4”	1-1/2”	3-1/2”
1-1/2”	3/4”	1-1/2”	3-1/2”
2”	3/4”	1-1/2”	3-3/4”

4-flute

Size	Shank Diameter	Shank Length	Overall Length
1/2”	1/2”	2-1/4”	3-7/8”
5/8”	1/2”	2-1/4”	4”
3/4”	1/2”	2-1/4”	4-1/8”
7/8”	1/2”	2-1/4”	4-1/4”
1”	1/2”	2-1/4”	4-3/8”
1-1/4”	1/2”	2-1/4”	5”
1-1/2”	1/2”	2-1/4”	5-3/8”

6-flute

Size	Shank Diameter	Shank Length	Overall Length
3/16”	3/16”	1”	1-1/2”
1/4”	1/4”	1”	2”
5/16”	1/4”	1”	2”
3/8”	1/4”	1”	2”
1/2”	1/4”	1”	2”
5/8”	1/2”	1-1/8”	2-3/4”
3/4”	1/2”	1-5/16”	2-3/4”
7/8”	1/2”	1-5/16”	2-3/4”
1”	1/2”	1-5/16”	2-3/4”
1-1/4”	3/4”	1-5/8”	3-3/8”
1-1/2”	3/4”	1-5/8”	3-1/2”
1-3/4”	1”	2-1/8”	4-1/4”
2”	1”	2-1/8”	4-3/8”

Deburring

Size	Inch Diameter	Shank Diameter
0	1/16”-15/64”	1/4”
1	5/32”-13/32”	1/4”
2	3/16”-17/32”	1/4”
3	5/16”-25/32”	1/2”
4	9/16”-1-1/16”	1/2”
5	5/8”-1-15/32”	1/2”
6	3/4”-1-3/4”	5/8”
7	1”-2”	5/8”
8	1-1/4”-2-1/2”	3/4”

800-458-9353

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