# Titen HD<sup>®</sup> Heavy-Duty Screw Anchor

The original high-strength screw anchor for use in cracked and uncracked concrete, as well as uncracked masonry. The Titen HD offers low installation torque and outstanding performance. Designed and tested in dry, interior, non-corrosive environments or temporary outdoor applications, the Titen HD demonstrates industry-leading performance even in seismic conditions.

#### Features

- Code listed under IBC/IRC in accordance with ICC-ES AC193 and ACI 355.2 for cracked and uncracked concrete per ICC-ES ESR-2713
- · Code listed under IBC/IRC in accordance with ICC-ES AC106 for masonry per ICC-ES ESR-1056
- · Qualified for static and seismic loading conditions
- Thread design undercuts to efficiently transfer the load to the base material
- Standard fractional sizes
- Specialized heat-treating process creates tip hardness for better cutting without compromising the ductility
- No special drill bit required designed to install using standard-sized ANSI tolerance drill bits
- Testing shows the Titen HD installs in concrete with 50% less torque than competitor anchors
- Hex-washer head requires no separate washer, unless required by code, and provides a clean installed appearance
- Removable ideal for temporary anchoring (e.g., formwork, bracing) or applications where fixtures may need to be moved
- · Reuse of the anchor to achieve listed load values is not recommended

Codes: ICC-ES ESR-2713 (concrete); ICC-ES ESR-1056 (masonry); City of L.A. RR25741 (concrete), RR25560 (masonry); Florida FL-15730.6; FM 3017082, 3035761 and 3043442; Multiple DOT listings

#### Material: Carbon steel

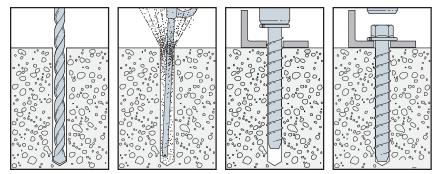
Coating: Zinc plated or mechanically galvanized. Not recommended for permanent exterior use or highly corrosive environments.

### Installation

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- Holes in metal fixtures to be mounted should match the diameter specified in the table below. Use a Titen HD screw anchor one time only - installing the anchor multiple times may result in excessive thread wear and reduce load capacity. A
  - Do not use impact wrenches to install into hollow CMU.
- Caution: Oversized holes in base material will reduce or eliminate the mechanical interlock A of the threads with the base material and reduce the anchor's load capacity.
- 1. Drill a hole in the base material using a carbide drill bit the same diameter as the nominal diameter of the anchor to be installed. Drill the hole to the specified embedment depth plus minimum hole depth overall (see table below right) to allow the thread tapping dust to settle, and blow it clean using compressed air. (Overhead installations need not be blown clean.) Alternatively, drill the hole deep enough to accommodate embedment depth and the dust from drilling and tapping.
- 2. Insert the anchor through the fixture and into the hole.
- 3. Tighten the anchor into the base material until the hex-washer head contacts the fixture.

### Installation Sequence





Titen HD

Screw Anchor

U.S. Patent 6.623.228

Serrated teeth on the tip of the Titen HD® screw anchor facilitate cutting and reduce installation torque.

### Additional Installation Information for Structural Steel

Titen HD <sup>®</sup> Diameter (in.)	Wrench Size (in.)	Recommended Steel Fixture Hole Size (in.)	Minimum Hole Depth Overdrill (in.)
1⁄4	3⁄8	3% to 7⁄16	1⁄8
3⁄8	9⁄16	½ to %16	1⁄4
1/2	3⁄4	5% to 11/16	1⁄2
5⁄8	<sup>15</sup> ⁄16	3⁄4 t0 <sup>13</sup> ⁄16	1⁄2
3⁄4	1 1/8	7∕8 t0 <sup>15</sup> ∕16	1/2

Suggested fixture hole sizes are for structural steel thicker than 12 gauge only. Larger holes are not required for wood or cold-formed steel members.

# Titen HD® Heavy-Duty Screw Anchor

### Titen HD Anchor Product Data - Zinc Plated

Size		Drill Bit	Wrench	Qua	ntity
(in.)	Model No.	Dia. (in.)	Size (in.)	Box	Carton
1⁄4 X 1 7⁄8	THDB25178H	1⁄4	3⁄8	100	500
1⁄4 x 23⁄4	THDB25234H	1⁄4	3⁄8	50	250
1⁄4 x 3	THDB25300H	1⁄4	3⁄8	50	250
1⁄4 X 3 1⁄2	THDB25312H	1⁄4	3⁄8	50	250
1⁄4 x 4	THDB25400H	1⁄4	3⁄8	50	250
3∕8 X 1 3⁄4	THD37134H <sup>+</sup>	3⁄8	9⁄16	50	250
3∕8 X 2 1⁄2	THD37212H <sup>+</sup>	3⁄8	9⁄16	50	200
3∕8 X 3	THD37300H	3⁄8	9⁄16	50	200
3∕8 x 4	THD37400H	3⁄8	9⁄16	50	200
3∕8 X 5	THD37500H	3⁄8	9⁄16	50	100
3∕8 X 6	THD37600H	3⁄8	9⁄16	50	100
1⁄2 X 3	THD50300H	1/2	3⁄4	25	100
1⁄2 x 4	THD50400H	1/2	3⁄4	20	80
½ x 5	THD50500H	1/2	3⁄4	20	80
1⁄2 X 6	THD50600H	1/2	3⁄4	20	80
1⁄2 X 6 1⁄2	THD50612H	1/2	3⁄4	20	40
1⁄2 X 8	THD50800H	1/2	3⁄4	20	40
½ x 12	THD501200H	1/2	3⁄4	5	25
½ x 13	THD501300H	1/2	3⁄4	5	25
½ x 14	THD501400H	1/2	3⁄4	5	25
½ x 15	THD501500H	1/2	3⁄4	5	25
5⁄8 x 4	THDB62400H	5⁄8	<sup>15</sup> ⁄16	10	40
5∕8 x 5	THDB62500H	5⁄8	<sup>15</sup> ⁄16	10	40
5∕8 x 6	THDB62600H	5⁄8	<sup>15</sup> ⁄16	10	40
5∕8 X 6 1⁄2	THDB62612H	5⁄8	<sup>15</sup> ⁄16	10	40
5% x 8	THDB62800H	5⁄8	<sup>15</sup> ⁄16	10	20
5% x 10	THDB62100H	5⁄8	<sup>15</sup> ⁄16	10	20
3∕4 X 4	THD75400H	3⁄4	1 1/8	10	40
3∕4 x 5	THD75500H	3⁄4	1 1/8	5	20
3⁄4 X 6	THDT75600H	3⁄4	1 1⁄8	5	20
3⁄4 x 7	THD75700H	3⁄4	1 1/8	5	10
3⁄4 X 81⁄2	THD75812H	3⁄4	1 1/8	5	10
3⁄4 x 10	3/4 x 10 THD75100H		1 1/8	5	10

# Titen HD Anchor Product Data — Mechanically Galvanized

Size	Model	Drill Bit Dia.	Wrench	Qua	ntity
(in.)	No.	(in.)	Size (in.)	Box	Carton
3∕8 X 3	THD37300HMG			50	200
3∕8 x 4	THD37400HMG	3/8	9⁄16	50	200
3∕8 X 5	THD37500HMG	98	716	50	100
3∕8 X 6	THD37600HMG			50	100
½ x 4	THD50400HMG			20	80
½ x 5	THD50500HMG			20	80
1⁄2 X 6	THD50600HMG	1/2	3⁄4	20	80
1⁄2 x 61⁄2	THD50612HMG			20	40
1⁄2 X 8	THD50800HMG			20	40
5∕8 X 5	THDB62500HMG			10	40
5∕8 X 6	THDB62600HMG	5/8	15/	10	40
5∕8 X 61⁄2	THDB62612HMG	9/8	15/16	10	40
5∕8 X 8	THDB62800HMG			10	20
³⁄4 x 6	THDT75600HMG			5	20
3⁄4 x 81∕2	THD75812HMG	3⁄4	1 1⁄8	5	10
3∕4 x 10	THD75100HMG			5	10

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Mechanical galvanizing meets ASTM B695, Class 65, Type 1. Intended for some pressure-treated wood sill plate applications. Not for use in other corrosive or outdoor environments. See p. 248 or visit **strongtie.com/info** for more corrosion information.

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† These models do not meet minimum embedment depth requirements for strength design and require maximum installation torque of 25 ft. – Ib. using a torque wrench, driver drill or cordless ¼" impact driver with a maximum permitted torque rating of 100 ft. – Ib.

### Titen HD Installation Information and Additional Data<sup>1</sup>

Characteristic	Symbol	Units				Nomina	I Anchor	Diamete	r, d <sub>a</sub> (in.)			
Unaraciensiic	Symbol	Units	1	/4	3	/8	1	/2	5	/8	3	/4
		Installa	ation Info	ormation								
Drill Bit Diameter	d <sub>bit</sub>	in.	1	1⁄4		3⁄8		1/2		/8	3	8/4
Baseplate Clearance Hole Diameter	d <sub>c</sub>	in.	3	3/8	1,	/2	5	/8	3⁄4		7	/8
Maximum Installation Torque	T <sub>inst,max</sub>	ftlbf	2	4 <sup>2</sup>	5	0 <sup>2</sup>	6	5 <sup>2</sup>	10	)0 <sup>2</sup>	15	50 <sup>2</sup>
Maximum Impact Wrench Torque Rating	T <sub>impact,max</sub>	ftlbf	12	25 <sup>3</sup>	15	60 <sup>3</sup>	34	10 <sup>3</sup>	34	40 <sup>3</sup>	38	35 <sup>3</sup>
Minimum Hole Depth	h <sub>hole</sub>	in.	13⁄4	25⁄8	23⁄4	31⁄2	3¾	41⁄2	41⁄2	6	6	6¾
Nominal Embedment Depth	h <sub>nom</sub>	in.	15%	21⁄2	21/2	31⁄4	31⁄4	4	4	51⁄2	51⁄2	61⁄4
Critical Edge Distance	C <sub>ac</sub>	in.	3	6	211/16	3%	3%16	41⁄2	41⁄2	63⁄8	63⁄8	75/16
Minimum Edge Distance	C <sub>min</sub>	in.	1	1/2				1	3⁄4			
Minimum Spacing	S <sub>min</sub>	in.						3				
Minimum Concrete Thickness	h <sub>min</sub>	in.	31⁄4	31⁄2	4	5	5	6¼	6	81⁄2	8¾	10
		Ad	lditional	Data								
Anchor Category	Category	_						1				
Yield Strength	f <sub>ya</sub>	psi	100	,000				97,	000			
Tensile Strength	f <sub>uta</sub>	psi	125	,000				110	,000			
Minimum Tensile and Shear Stress Area	A <sub>se</sub>	in <sup>2</sup>	0.0	0.042 0.099		0.1	183	0.2	276	0.4	414	
Axial Stiffness in Service Load Range – Uncracked Concrete	$\beta_{\mathit{uncr}}$	lb./in.	202	,000	715,000							
Axial Stiffness in Service Load Range – Cracked Concrete	$\beta_{cr}$	lb./in.	173	,000	000 345,000							

1. The information presented in this table is to be used in conjunction with the design criteria of ACI 318-14 Chapter 17 and ACI 318 Appendix D.

2. Tinst.max is the maximum permitted installation torque for the embedment depth range covered by this table using a torque wrench.

3. Timpact, max is the maximum permitted torque rating for impact wrenches for the embedment depth range covered by this table.

\* See p. 13 for an explanation of the load table icons

# Titen HD® Design Information - Concrete

### Titen HD Tension Strength Design Data<sup>1</sup>

Characteristic	Symbol	Units			-	Nomina	Anchor	Diamete	r, d <sub>a</sub> (in.)			
Gharacteristic	Symbol	Units	1	/4	3	/8	1,	/2	5	/8	3	4
Nominal Embedment Depth	h <sub>nom</sub>	in.	1 %	21⁄2	21⁄2	31⁄4	31⁄4	4	4	51⁄2	51⁄2	6¼
		Steel St	trength i	n Tension	1							
Tension Resistance of Steel	N <sub>sa</sub>	lb.	5,1	95	10,	890	20,	130	30,	360	45,	540
Strength Reduction Factor — Steel Failure	$\phi_{sa}$	—					0.6	65²				
Concrete Breakout Strength in Tension <sup>6,8</sup>												
Effective Embedment Depth	h <sub>ef</sub>	in.	1.19	1.94	1.77	2.40	2.35	2.99	2.97	4.24	4.22	4.86
Critical Edge Distance <sup>6</sup>	C <sub>ac</sub>	in.	3	-6	211/16	3%	3%16	41⁄2	41⁄2	6 3⁄8	6¾	75⁄16
Effectiveness Factor — Uncracked Concrete	k <sub>uncr</sub>	-	30					24				
Effectiveness Factor — Cracked Concrete	k <sub>cr</sub>	-					1	7				
Modification Factor	$\Psi_{c,N}$						1	.0				
Strength Reduction Factor — Concrete Breakout Failure	$\phi_{cb}$	_					0.6	65 <sup>7</sup>				
		Pullout S	trength i	n Tensio	n <sup>8</sup>							
Pullout Resistance, Uncracked Concrete (f' $_{\rm c}$ = 2,500 psi)	N <sub>p,uncr</sub>	lb.	<u>3</u>	3	2,7004	3	3	3	3	9,810 <sup>4</sup>	3	3
Pullout Resistance, Cracked Concrete ( $f'_c = 2,500$ psi)	N <sub>p,cr</sub>	lb.	3	1,9054	1,2354	2,7004	3	3	3,0404	5,570 <sup>4</sup>	6,070 <sup>4</sup>	7,1954
Strength Reduction Factor — Concrete Pullout Failure	$\phi_{ ho}$	_					0.6	65⁵				
Breakou	ut or Pullou	t Strengt	h in Tens	ion for S	eismic A	pplicatior	1S <sup>8</sup>					
Nominal Pullout Strength for Seismic Loads ( $f_c = 2,500 \text{ psi}$ )	N <sub>p,eq</sub>	lb.	3	1,9054	1,2354	2,7004	3	3	3,0404	5,570 <sup>4</sup>	6,070 <sup>4</sup>	7,1954
Strength Reduction Factor — Breakout or Pullout Failure	$\phi_{eq}$	$\phi_{eq}$ — 0.65 <sup>5</sup>										

 The information presented in this table is to be used in conjunction with the design criteria of ACI 318-14 Chapter 17 and ACI 318-11 Appendix D, except as modified below.

2. The tabulated value of  $\phi_{sa}$  applies when the load combinations of Section 1605.2.1 of the IBC, ACI 318-14 Section 5.3 or ACI 318-11 Section 9.2 are used. If the load combinations of ACI 318-11 Appendix C are used, the appropriate value of  $\phi_{sa}$  must be determined in accordance with ACI 318-11 D.4.4. Anchors are considered brittle steel elements.

3. Pullout strength is not reported since concrete breakout controls.

 Adjust the characteristic pullout resistance for other concrete compressive strengths by multiplying the tabular value by (*r*<sub>c,specified</sub> / 2,500)<sup>0.5</sup>.

5. The tabulated value of  $\phi_{p}$  or  $\phi_{eq}$  applies when the load combinations of Section 1605.2.1 of the IBC, ACI 318-14 Section 5.3 or ACI 318-11 Section 9.2 are used and the requirements of ACI 318-14 17.3.3.(c) or ACI 318-11 D.4.3(c) for Condition B are met. If the load combinations of ACI 318-11 Appendix C are used, appropriate value of  $\phi$  must be determined in accordance with ACI 318-11 Section D.4.4(c). 6. The modification factor  $\Psi_{cp,N} = 1.0$  for cracked concrete. Otherwise, the modification factor for uncracked concrete without supplementary reinforcement to control splitting is either:

(1)  $\Psi_{cp,N} = 1.0$  if  $c_{a,min} \ge c_{ac}$  or (2)  $\Psi_{cp,N} = \frac{c_{a,min}}{c_{ac}} \ge \frac{1.5h_{ef}}{c_{ac}}$  if  $c_{a,min} < c_{ac}$ The modification factor,  $\Psi_{cp,N}$  is applied to the nominal concrete breakout strength,  $N_{ch}$  or  $N_{cba}$ .

7. The tabulated value of  $\phi_{cb}$  applies when both the load combinations of Section 1605.2.1 of the IBC, ACI 318-14 Section 5.3 or ACI 318-11 Section 9.2 are used and the requirements of ACI 318-14 17.3.3(c) or ACI 318-11 D.4.3(c) for Condition B are met. Condition B applies where supplementary reinforcement is not provided. For installations where complying supplementary reinforcement can be verified, the  $\phi_{cb}$  factors described in ACI 318-14 17.3.3(c) or ACI 318-11 D.4.3(c) for Condition A are allowed. If the load combinations of ACI 318-11 Appendix C are used, the appropriate value of  $\phi_{cb}$  must be determined in accordance with ACI 318-11 D.4.4(c).

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### Titen HD Shear Strength Design Data<sup>1</sup>

Characteristic	Sumbal	Units				Nomina	I Anchor	Diameter	; d <sub>a</sub> (in.)			
Characteristic	Symbol	Units	1/	1⁄45		3⁄8		/2	5⁄8 <sup>5</sup>		3⁄4	
Nominal Embedment Depth	Dedment Depth h <sub>nom</sub> in. 1 1 1 21/2 2 1/2 3 1/4		31⁄4	4	4	5½	5½	6¼				
		Steel	Strength	in Shear								
Shear Resistance of Steel	V <sub>sa</sub>	lb.	2,0	)20	4,4	460	7,4	155	10,000		16,	840
Strength Reduction Factor — Steel Failure	$\phi_{sa}$		0.60 <sup>2</sup>									
Concrete Breakout Strength in Shear <sup>6</sup>												
Outside Diameter	da	in.	0.	25	0.3	375	0.500		0.625		0.7	750
Load Bearing Length of Anchor in Shear	le	in.	1.19	1.94	1.77	2.40	2.35	2.99	2.97	4.24	4.22	4.86
Strength Reduction Factor — Concrete Breakout Failure	$\phi_{cb}$	_					0.7	704				
	Co	ncrete P	ryout Str	ength in S	Shear					-		
Coefficient for Pryout Strength	k <sub>cp</sub>	lb.			1.0					2.0		
Strength Reduction Factor — Concrete Pryout Failure	$\phi_{cp}$	_	- 0.70 <sup>4</sup>									
Steel Strength in Shear for Seismic Applications												
Shear Resistance for Seismic Loads	Veq	lb. 1,695 2,855 4,790 8,000					9,3	350				
Strength Reduction Factor — Steel Failure	$\phi_{eq}$	ea — 0.60 <sup>2</sup>										

1. The information presented in this table is to be used in conjunction with the design criteria of ACI 318-14 Chapter 17 and ACI 318-11 Appendix D, except as modified below.

2. The tabulated value of  $\phi_{sa}$  applies when the load combinations of Section 1605.2.1 of the IBC, ACI 318-14 Section 5.3 or ACI 318-11 Section 9.2 are used. If the load combinations of ACI 318-11 Appendix C are used, the appropriate value of  $\phi_{sa}$  must be determined in accordance with ACI 318 D.4.4.

3. The tabulated value of  $\phi_{cb}$  applies when both the load combinations of Section 1605.2.1 of the IBC, ACI 318-14 Section 5.3 or ACI 318-11 Section 9.2 are used and the requirements of ACI 318-14 17.3.3(c) or ACI 318-11 D.4.3(c) for Condition B are met. Condition B applies where

supplementary reinforcement is not provided. For installations where complying supplementary reinforcement can be verified, the  $\phi_{cb}$  factors described in ACI 318-14 17.3.3(c) or ACI 318-11 D.4.3(c) for Condition A are allowed. If the load combinations of ACI 318-11 Appendix C are used, the appropriate value of  $\phi_{cb}$  must be determined in accordance with ACI 318-11 D.4.4(c).

4. The tabulated value of  $\phi_{cp}$  applies when both the load combinations of IBC Section 1605.2, ACI 318-14 5.3 or ACI 318-11 Section 9.2 are used and the requirements of ACI 318-14 17.3.3(c) or ACI 318-11 D.4.3(c) for Condition B are met. If the load combinations of ACI 318-11 Appendix C are used, appropriate value of  $\phi_{cp}$  must be determined in accordance with ACI 318-11 Section D.4.4(c).

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# Titen HD Tension and Shear Strength Design Data for the Soffit of Normal-Weight or Sand-Lightweight Concrete over Metal Deck<sup>1,6,8</sup>

						Nomina	I Anchor	Diameter	; d <sub>a</sub> (in.)			
Characteristic	Symbol Units –		Lower Flute									
Ginal acteristic	Symbol	Units	Figu	ire 2		Figu	re 1		Figu	ire 2	Figu	ire 1
			1,	4 <sup>8</sup>	3	/8	1/	/2	1/	4 <sup>8</sup>	3⁄8	1⁄2
Nominal Embedment Depth	h <sub>nom</sub>	in.	1 5⁄8	21⁄2	1 1 1/8	21⁄2	2	3½	1 5⁄8	21⁄2	1 1 1/8	2
Effective Embedment Depth	h <sub>ef</sub>	in.	1.19	1.94	1.23	1.77	1.29	2.56	1.19	1.94	1.23	1.29
Pullout Resistance, concrete on metal deck (cracked) <sup>2,3,4</sup>	N <sub>p,deck,cr</sub>	lb.	420	535	375	870	905	2,040	655	1,195	500	1,700
Pullout Resistance, concrete on metal deck (uncracked) <sup>2,3,4</sup>	N <sub>p,deck,uncr</sub>	lb.	995	1,275	825	1,905	1,295	2,910	1,555	2,850	1,095	2,430
Steel Strength in Shear, concrete on metal deck5	V <sub>sa, deck</sub>	lb.	1,335	1,745	2,240	2,395	2,435	4,430	2,010	2,420	4,180	7,145
Steel Strength in Shear, Seismic	V <sub>sa, deck,eq</sub>	lb.	870	1,135	1,434	1,533	1,565	2,846	1,305	1,575	2,676	4,591

1. The information presented in this table is to be used in conjunction with the design criteria of ACI 318-14 Chapter 17 and ACI 318-11 Appendix D, except as modified below.

2. Concrete compressive strength shall be 3,000 psi minimum. The characteristic pullout resistance for greater compressive strengths shall be increased by multiplying the tabular value by  $(f'_{c,specified} / 3,000)^{0.5}$ .

3. For anchors installed in the soffit of sand-lightweight or normal-weight concrete over metal deck floor and roof assemblies, as shown in Figure 1 and Figure 2, calculation of the concrete breakout strength may be omitted.

4. In accordance with ACI 318-14 Section 17.4.3.2 or ACI 318-11 Section D.5.3.2, the nominal pullout strength in cracked concrete for anchors

installed in the soffit of sand-lightweight or normal-weight concrete over metal deck floor and roof assemblies  $N_{p,deck,cr}$  shall be substituted for  $N_{p,cr}$ . Where analysis indicates no cracking at service loads, the normal pullout strength in uncracked concrete  $N_{p,deck,uncr}$  shall be substituted for  $N_{p,uncr}$ .

5. In accordance with ACI 318-14 Section 17.5.1.2(C) or ACI 318-11 Section D.6.1.2(c), the shear strength for anchors installed in the soffit of sand-lightweight or normal-weight concrete over metal deck floor and roof assemblies  $V_{sa,deck,eq}$  shall be substituted for  $V_{sa}$ .

6. Minimum edge distance to edge of panel is  $2h_{\rm eff}$ 

7. The minimum anchor spacing along the flute must be the greater of  $3h_{\rm efr}$  or 1.5 times the flute width.

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#### Titen HD Anchor Tension and Shear Strength Design Data in the Topside of Normal-Weight Concrete or Sand-Lightweight Concrete over Metal Deck

Cana Lightweight Conord							
			Nominal Anchor Diameter, d <sub>a</sub> (in.)				
Design Information	Symbol	Units	Figure 3	Figure 3			
			1⁄4	3⁄8			
Nominal Embedment Depth	h <sub>nom</sub>	in.	1 %	21⁄2			
Effective Embedment Depth	h <sub>ef</sub>	in.	1.19	1.77			
Minimum Concrete Thickness	h <sub>min,deck</sub>	in.	21⁄2	31⁄4			
Critical Edge Distance	C <sub>ac,deck,top</sub>	in.	3¾	7 1⁄4			
Minimum Edge Distance	C <sub>min,deck,top</sub>	in.	31⁄2	3			
Minimum Spacing	S <sub>min,deck,top</sub>	in.	31⁄2	3			

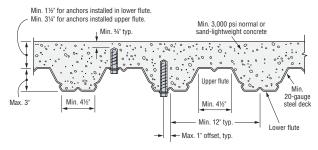
 For anchors installed in the topside of concrete-filled deck assemblies, as shown in Figures 2 and 3, the nominal concrete breakout strength of a single anchor or group of anchors in shear, V<sub>cb</sub> or V<sub>cbg</sub>, respectively, must be calculated in accordance with ACI 318-14 Section 17.5.2 or ACI 318-11 Section D.6.2, using the actual member thickness, h<sub>min,deck</sub>, in the determination of A<sub>vc</sub>.

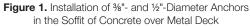
2. Design capacity shall be based on calculations according to values in the tables featured on pp. 116–118.

3. Minimum flute depth (distance from top of flute to bottom of flute) is 11/2" (see Figures 2 and 3).

4. Steel deck thickness shall be minimum 20 gauge.

5. Minimum concrete thickness (h<sub>min,deck</sub>) refers to concrete thickness above upper flute (see Figures 2 and 3).





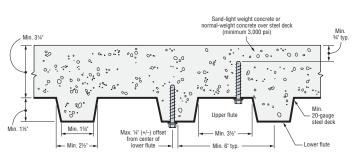


Figure 2. Installation of 1/4"-Diameter Anchors in the Soffit of Concrete over Metal Deck

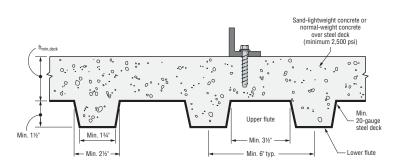


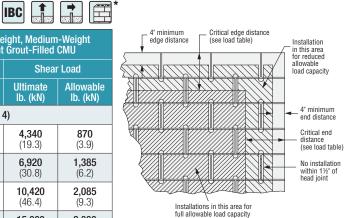
Figure 3. Installation of ¼"- and %"-Diameter Anchors in the Topside of Concrete over Metal Deck

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Titen HD Allowable Tension and Shear Loads in 8" Lightweight, Medium-Weight and Norm

٦á	al-Weight Grout-Filled CMU													
	Drill	Min. Embed.	Critical Edge	Critical End	Critical Spacing		or 8" Lightwe ormal-Weight							
	Bit Dia.	Depth	Dist.	Dist.	Dist.	Tension Load		Shear	<sup>.</sup> Load					
	in.	in. (mm)				Ultimate Ib. (kN)	Allowable lb. (kN)	Ultimate Ib. (kN)	Allowable lb. (kN)					
Anchor Installed in the Face of the CMU Wall (See Figure 4)														
	3⁄8	<b>2¾</b> (70)	<b>12</b> (305)	<b>12</b> (305)	<b>6</b> (152)	<b>2,390</b> (10.6)	<b>480</b> (2.1)	<b>4,340</b> (19.3)	<b>870</b> (3.9)					
	1⁄2	<b>31⁄2</b> (89)	<b>12</b> (305)	<b>12</b> (305)	<b>8</b> (203)	<b>3,440</b> (15.3)	<b>690</b> (3.1)	<b>6,920</b> (30.8)	<b>1,385</b> (6.2)					
	5⁄8	<b>4½</b> (114)	<b>12</b> (305)	<b>12</b> (305)	<b>10</b> (254)	<b>5,300</b> (23.6)	<b>1,060</b> (4.7)	<b>10,420</b> (46.4)	<b>2,085</b> (9.3)					
	3⁄4	<b>5½</b> (140)	<b>12</b> (305)	<b>12</b> (305)	<b>12</b> (305)	<b>7,990</b> (35.5)	<b>1,600</b> (7.1)	<b>15,000</b> (66.7)	<b>3,000</b> (13.3)					



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Figure 4. Shaded Area = Placement for Full and Reduced Allowable Load Capacity in Grout-Filled CMU

Size

in. (mm)

3⁄8

(9.5)

1⁄2

(12.7)5/8

3⁄4

1. The tabulated allowable loads are based on a safety factor of 5.0 for installations under the IBC and IRC.

2. Values for 8"-wide, lightweight, medium-weight and normal-weight concrete masonry units.

3. The masonry units must be fully grouted.

4. The minimum specified compressive strength of masonry, f'm, at 28 days is 1,500 psi.

5. Embedment depth is measured from the outside face of the concrete masonry unit.

6. Allowable loads may be increased 331/3% for short-term loading due to wind or seismic forces where permitted by code.

7. Grout-filled CMU wall design must satisfy applicable design standards and be capable of withstanding applied loads.

8. Refer to allowable load-adjustment factors for spacing and edge distance on p. 123.

#### Titen HD Allowable Tension and Shear Loads in 8" Lightweight, Medium-Weight and Normal-Weight Hollow CMU

	Drill	Embed.	Min.	Min.	8	8" Hollow CMU Loads Based on CMU Strength						
Size in. (mm)	Bit Dia.	Depth <sup>4</sup> in.	Dist.	Dist.			Dist.	End Dist. in.	Tensio	n Load	Shea	r Load
()	in.	(mm) (mm) (mm)		Ultimate Ib. (kN)	Allowable lb. (kN)	Ultimate Ib. (kN)	Allowable Ib. (kN)					
	Anchor Installed in Face Shell (See Figure 5)											
<b>3%8</b> (9.5)	3⁄8	<b>1¾</b> (45)	<b>4</b> (102)	<b>4%</b> (117)	<b>720</b> (3.2)	<b>145</b> (0.6)	<b>1,240</b> (5.5)	<b>250</b> (1.1)				
<b>½</b> (12.7)	1/2	<b>1¾</b> (45)	<b>4</b> (102)	<b>4%</b> (117)	<b>760</b> (3.4)	<b>150</b> (0.7)	<b>1,240</b> (5.5)	<b>250</b> (1.1)				
<b>5%8</b> (15.9)	5⁄8	<b>1 ¾</b> (45)	<b>4</b> (102)	<b>4⁵⁄8</b> (117)	<b>800</b> (3.6)	<b>160</b> (0.7)	<b>1,240</b> (5.5)	<b>250</b> (1.1)				
<b>3⁄4</b> (19.1)	3⁄4	<b>1¾</b> (45)	<b>4</b> (102)	<b>4%</b> (117)	<b>880</b> (3.9)	<b>175</b> (0.8)	<b>1,240</b> (5.5)	<b>250</b> (1.1)				

1. The tabulated allowable loads are based on a safety factor of 5.0 for installations under the IBC and IRC.

2. Values for 8"-wide, lightweight, medium-weight and normal-weight concrete masonry units.

3. The minimum specified compressive strength of masonry, f'm, at 28 days is 1,500 psi.

4. Embedment depth is measured from the outside face of the concrete masonry unit and is based on the anchor being embedded an additional 1/2"- through 1 1/4"-thick face shell.

5. Allowable loads may not be increased for short-term loading due to wind or seismic forces. CMU wall design must satisfy applicable design standards and be capable of withstanding applied loads.

6. Do not use impact wrenches to install in hollow CMU.

7. Set drill to rotation-only mode when drilling into hollow CMU.

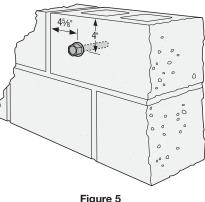


Figure 5

Titen HD<sup>®</sup> Allowable Tension and Shear Loads in 8" Lightweight, Medium-Weight and Normal-Weight Grout-Filled CMU Stemwall

	Drill	Embed.	Min.	Min.	Critical	8"	Grout-Filled C	MU Allowable	Loads Based (	on CMU Streng	jth	
Size in.	Bit Dia.	Depth in.	Edge Dist.	End Dist.	Spacing Dist.	Ten	sion	Shear Per	p. to Edge	Shear Para	llel to Edge	
(mm)	in.	(mm)	in. (mm)	in. (mm)	in. (mm)	Ultimate Ib. (kN)	Allowable lb. (kN)	Ultimate Ib. (kN)	Allowable Ib. (kN)	Ultimate Ib. (kN)	Allowable lb. (kN)	
	Anchor Installed in Cell Opening or Web (Top of Wall) (See Figure 6)											
<b>½</b> (12.7)	1⁄2	<b>4½</b> (114)	<b>13⁄4</b> (45)	<b>8</b> (203)	<b>8</b> (203)	<b>2,860</b> (12.7)	<b>570</b> (2.5)	<b>800</b> (3.6)	<b>160</b> (0.7)	<b>2,920</b> (13.0)	<b>585</b> (2.6)	
<b>5%</b> (15.9)	5⁄8	<b>4½</b> (114)	<b>1¾</b> (45)	<b>10</b> (254)	<b>10</b> (254)	<b>2,860</b> (12.7)	<b>570</b> (2.5)	<b>800</b> (3.6)	<b>160</b> (0.7)	<b>3,380</b> (15.0)	<b>675</b> (3.0)	

1. The tabulated allowable loads are based on a safety factor of 5.0 for installations under the IBC and IRC.

2. Values are for 8"-wide, lightweight, medium-weight and normal-weight concrete masonry units.

3. The masonry units must be fully grouted.

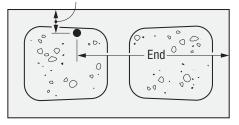
4. The minimum specified compressive strength of masonry,  $f'_{m}$ , at 28 days is 1,500 psi.

5. Allowable loads may be increased 331% for short-term loading due to wind or seismic forces where permitted by code.

6. Grout-filled CMU wall design must satisfy applicable design standards and be capable of withstanding applied design loads.

7. Loads are based on anchor installed in either the web or grout-filled cell opening in the top of wall.







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Titen HD Allowable Tension Loads for 8" Lightweight, Medium-Weight and Normal-Weight CMU Chair Blocks Filled with Normal-Weight Concrete

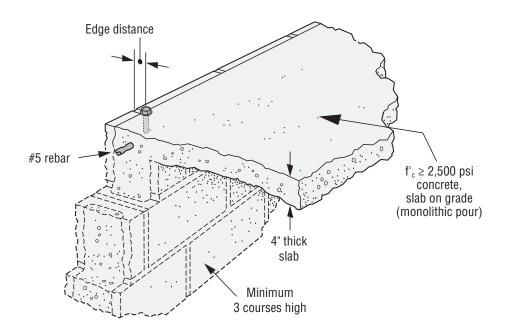
Size in.	Drill Bit	Min. Embed. Depth	Min. Edge Dist.	Critical Spacing		d CMU Chair Block Based on CMU Strength	
(mm)	Dia. (in.)	in. (mm)	in. (mm)	in. (mm)	Ultimate Ib. (kN)	Allowable lb. (kN)	
		<b>2</b> % (60)	<b>1¾</b> (44)	<b>9½</b> (241)	<b>3,175</b> (14.1)	<b>635</b> (2.8)	
<b>3%</b> (9.5)		<sup>3</sup> / <sub>8</sub> 3 <sup>3</sup> / <sub>8</sub> (86)		<b>1 ¾</b> (44)	<b>13½</b> (343)	<b>5,175</b> (23.0)	<b>1,035</b> (4.6)
		<b>5</b> (127)	<b>21⁄4</b> (57)	<b>20</b> (508)	<b>10,584</b> (47.1)	<b>2,115</b> (9.4)	
1/2	1/2	<b>8</b> (203)	<b>21⁄4</b> (57)	<b>32</b> (813)	<b>13,722</b> (61.0)	<b>2,754</b> (12.2)	
(12.7)	72	<b>10</b> (254)	<b>21⁄4</b> (57)	<b>40</b> (1016)	<b>16,630</b> (74.0)	<b>3,325</b> (14.8)	
<b>5%</b> (15.9)	5⁄8	<b>5½</b> (140)	<b>1 ¾</b> (44)	<b>22</b> (559)	<b>9,025</b> (40.1)	<b>1,805</b> (8.1)	

1. The tabulated allowable loads are based on a safety factor of 5.0.

2. Values are for 8"-wide concrete masonry units (CMU) filled with concrete, with minimum

compressive strength of 2,500 psi and poured monolithically with the floor slab.

3. Center #5 rebar in CMU cell and concrete slab as shown in the illustration below.



**Mechanical** Anchors

Strong

BC

Load-Adjustment Factors for Titen HD Anchors in Face-of-Wall Installation in 8" Grout-Filled CMU: Edge Distance and Spacing, Tension and Shear Loads

#### How to use these charts:

- 1. The following tables are for reduced edge distance and spacing.
- 2. Locate the anchor size to be used for either a tension and/or
- shear load application. 3. Locate the embedment (E) at which the anchor is to be installed.
- 4. Locate the edge distance (cact) or spacing (sact) at which the anchor is to be installed.

### Edge or End Distance Tension (f<sub>c</sub>)

0			(0)			
	Dia.	3⁄8	1/2	5⁄8	3⁄4	IBC
	E	23⁄4	31⁄2	41⁄2	51⁄2	
C <sub>act</sub> (in.)	C <sub>cr</sub>	12	12	12	12	
()	C <sub>min</sub>	4	4	4	4	257 252
	f <sub>cmin</sub>	1.00	1.00	0.83	0.66	
4		1.00	1.00	0.83	0.66	
6		1.00	1.00	0.87	0.75	
8		1.00	1.00	0.92	0.83	
10		1.00	1.00	0.96	0.92	
12		1.00	1.00	1.00	1.00	

See notes below.

Edge or End Distance Shear (f<sub>c</sub>) Shear Load Perpendicular to Edge or End (Directed Towards Edge or End)

0	``		0	,		
	Dia.	3⁄8	1/2	5⁄8	3⁄4	IBC
_	E	23⁄4	31⁄2	4 1⁄2	5 1⁄2	
c <sub>act</sub> (in.)	C <sub>cr</sub>	12	12	12	12	●
()	C <sub>min</sub>	4	4	4	4	259 853
	f <sub>cmin</sub>	0.58	0.38	0.30	0.21	(== =
4		0.58	0.38	0.30	0.21	
6		0.69	0.54	0.48	0.41	
8		0.79	0.69	0.65	0.61	
10		0.90	0.85	0.83	0.80	
12		1.00	1.00	1.00	1.00	

1. E = Embedment depth (inches).

2. cact = actual end or edge distance at which anchor is installed (inches).

3.  $c_{cr}$  = critical end or edge distance for 100% load (inches).

4. c<sub>min</sub> = minimum end or edge distance for reduced load (inches).

5.  $f_c$  = adjustment factor for allowable load at actual end or edge distance.

6. f<sub>ccr</sub> = adjustment factor for allowable load at critical end or edge distance.

f<sub>ccr</sub> is always = 1.00.

7. f<sub>cmin</sub> = adjustment factor for allowable load at minimum end or edge distance. 8.  $f_c = f_{cmin} + [(1 - f_{cmin}) (c_{act} - c_{min}) / (c_{cr} - c_{min})].$ 

### Spacing Tension (f<sub>s</sub>)

	0	(0)				
	Dia.	3⁄8	1/2	5⁄8	3⁄4	IBC
	E	23⁄4	3 1⁄2	4 1⁄2	5 1⁄2	
s <sub>act</sub> (in.)	S <sub>cr</sub>	6	8	10	12	
()	S <sub>min</sub>	3	4	5	6	201 202
	f <sub>smin</sub>	0.87	0.69	0.59	0.50	
3		0.87				
4		0.91	0.69			n n
5		0.96	0.77	0.59		
6		1.00	0.85	0.67	0.50	
8			1.00	0.84	0.67	
10				1.00	0.83	]
12					1.00	]

1. E = Embedment depth (inches)

2. s<sub>act</sub> = actual spacing distance at which anchors are installed (inches).

3.  $s_{cr}$  = critical spacing distance for 100% load (inches).

4. s<sub>min</sub> = minimum spacing distance for reduced load (inches).

5.  $f_s$  = adjustment factor for allowable load at actual spacing distance.

6.  $f_{scr}$  = adjustment factor for allowable load at critical spacing distance.  $f_{scr}$  is always = 1.00.

7. f<sub>smin</sub> = adjustment factor for allowable load at minimum spacing distance.

8.  $f_s = f_{smin} + [(1 - f_{smin}) (s_{act} - s_{min}) / (s_{cr} - s_{min})]$ \* See p. 13 for an explanation of the load table icons.

#### 5. The load adjustment factor ( $f_c$ or $f_s$ ) is the intersection of the row and column.

- 6. Multiply the allowable load by the applicable load adjustment factor.
- 7. Reduction factors for multiple edges or spacings are multiplied together.

Edge or End Distance Shear (f<sub>c</sub>)

Shear I	Load H	'arallel t	o Edge	or End		
	Dia.	3⁄8	1⁄2	5⁄8	3⁄4	
	E	2¾	31⁄2	41⁄2	51⁄2	
c <sub>act</sub> (in.)	C <sub>cr</sub>	12	12	12	12	
()	C <sub>min</sub>	4	4	4	4	
	f <sub>cmin</sub>	0.77	0.48	0.46	0.44	
4		0.77	0.48	0.46	0.44	
6		0.83	0.61	0.60	0.58	
8		0.89	0.74	0.73	0.72	
10		0.94	0.87	0.87	0.86	
12		1.00	1.00	1.00	1.00	]

See notes below.

#### Edge or End Distance Shear Shear Load Perpendicular to End (Directed Away From Ec

LING (Directed Away From Luge of Ling)						
	Dia.	3⁄8	1⁄2	5⁄8	3⁄4	IBC
_	E	2¾	31⁄2	4 1/2	51⁄2	
c <sub>act</sub> (in.)	C <sub>cr</sub>	12	12	12	12	-
()	C <sub>min</sub>	4	4	4	4	20 20
	f <sub>cmin</sub>	0.89	0.79	0.58	0.38	<i>(~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~</i>
4		0.89	0.79	0.58	0.38	
6		0.92	0.84	0.69	0.54	
8		0.95	0.90	0.79	0.69	
10		0.97	0.95	0.90	0.85	( PROVIDENCE )
12		1.00	1.00	1.00	1.00	

<sup>·</sup> (f <sub>c</sub> ) c Edge dge or E	or End)	
5⁄8	3⁄4	IBC
4 1⁄2	51⁄2	
12	12	-
4	4	20 22
0.58	0.38	<i>(~~~~</i> ~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~
0.58	0.38	
0.69	0.54	
0.79	0.69	

4	
7	
7	
1	
6	
Λ	

### Spacing Shear (f<sub>s</sub>)

	Dia.	3⁄8	1⁄2	5⁄8	3⁄4
	E	2¾	31⁄2	4 1/2	51⁄2
s <sub>act</sub> (in.)	S <sub>cr</sub>	6	8	10	12
()	Smin	3	4	5	6
	f <sub>smin</sub>	0.62	0.62	0.62	0.62
3		0.62			
4		0.75	0.62		
5		0.87	0.72	0.62	
6		1.00	0.81	0.70	0.62
8			1.00	0.85	0.75
10				1.00	0.87
12					1.00