

## Drawn Arc -Short Cycle



- Short-cycle stud welding is a type of drawn arc welding used when welding to base materials as thin as 1/5 the stud diameter is required. With this process, the weld current is usually much higher and the weld time much shorter.
- Studs are designed to be used without a ceramic ferrule.
- Standard Materials: mild steel, stainless steel and aluminum.
- Other materials available upon request.

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